

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently Amended) A cleaning composition for formed metal articles, the cleaning composition comprising water and:

A) an ethoxylate of an alcohol present in an amount from about 0.1 to [[about]] 3 g/l, the alcohol having Formula I:



wherein R_1 is a saturated or unsaturated, straight-chain or branched alkyl having from 12 to 80 carbon atoms and the ethoxylate is a 20 to 80 mole ~~ethoxylate~~ ethoxylate;

B) an inorganic pH adjusting component present in an amount such that the pH of the cleaning composition is less than 2; and

C) at least one nonionic surfactant that is different than component A present in an amount from about 0.1 to about 3 g/l, wherein the cleaning composition has an average water-break-free percent reduction of less than 50% after 7 days aging.

2. (Original) The cleaning composition of claim 1 wherein the cloud point of the cleaning composition is greater than about 125° F.

3. (Original) The cleaning composition of claim 1 wherein the cleaning composition is capable of cleaning an exterior wall of an aluminum can such that the percent of total surface area of the exterior wall which supports a continuous film of water is greater than 50% after the aluminum can is cleaned with the cleaning composition.

4. (Original) The cleaning composition of claim 1 wherein R_1 is a saturated or unsaturated, straight-chain or branched alkyl having from 14 to 22 carbon atoms.

5. (Original) The cleaning composition of claim 1 wherein R_1 is a saturated or unsaturated, straight-chain or branched alkyl having from 16 to 20 carbon atoms.

6. (Original) The cleaning composition of claim 1 wherein R₁ is a saturated or unsaturated, straight-chain or branched alkyl having from 23 to 80 carbon atoms.

7. (Original) The cleaning composition of claim 1 wherein R₁ is a mixture of straight-chain and branched alkyl having from 14 to 50 carbon atoms.

8. (Original) The cleaning composition of claim 1 wherein R₁ is CH₃(CH₂)₇-CH=CH(CH₂)₈-, CH₃(CH₂)₁₇-, or CH₃(CH₂)₁₃₋₁₄-.

9. (Previously Presented) The cleaning composition of claim 1 wherein component A is a 20 to 41 mole ethoxylate.

10. (Previously Presented) The cleaning composition of claim 9 wherein R₁ is a saturated or unsaturated, straight-chain or branched alkyl having from 20 to 70 carbon atoms.

11-12. (Cancelled).

13. (Previously Presented) The cleaning composition of claim 1 wherein R₁ is a saturated or unsaturated, straight-chain or branched alkyl having from 14 to 80 carbon atoms.

14. (Currently Amended) The cleaning composition of claim 13 wherein the at least one surfactant that is different than component A is a surfactant selected from the group consisting of propoxylated alcohols, ~~sodium 2-ethylhexyl sulfate~~, polyethoxylated straight chain alcohols, modified polyethoxylated straight chain alcohols, alkyl polyethoxylated ethers with a propoxylate cap, modified oxyethylated straight chain alcohols, octylphenoxy polyethoxy ethanol, block-copolymers based on ethylene oxide and propylene oxide, and mixtures thereof.

15. (Cancelled).

16. (Previously Presented) The cleaning composition of claim 1 wherein

the inorganic acid is present in a positive amount less than or equal to about 20 gram/liter of the cleaning composition.

17. (Previously Presented) The cleaning composition of claim 1 wherein the ratio of component A to the at least one surfactant that is different than component A is at least 1:1.

18. -79. (Cancelled)

80. (Currently Amended) A cleaning composition for formed metal articles, the cleaning composition comprising water and:

A) an ethoxylate of an alcohol present in an amount from about 0.05 to [[about]] 3 g/l, the alcohol having Formula I:



wherein R_1 is a saturated or unsaturated, straight-chain or branched alkyl having from 12 to 80 carbon atoms and the ethoxylate is a 20 to 80 mole ~~ethoxylate~~ ~~ethoxylate~~;

B) an inorganic pH adjusting component present in an amount such that the pH of the cleaning composition is less than 2; and

C) at least one nonionic surfactant that is different than component A present in an amount from about 0.05 to about 3 g/l.

81. (Previously Presented) The cleaning composition of claim 80 having an average water-break-free percent reduction of less than 50% after 7 days aging.

82. (Previously Presented) The cleaning composition of claim 80 wherein the cloud point of the cleaning composition is greater than about 125° F.

83. (Previously Presented) The cleaning composition of claim 80 wherein the cleaning composition is capable of cleaning an exterior wall of an aluminum can such that the percent of total surface area of the exterior wall which supports a continuous film of water is greater than 50% after the aluminum can is cleaned with the cleaning composition.

84. (Previously Presented) The cleaning composition of claim 80 wherein R₁ is a saturated or unsaturated, straight-chain or branched alkyl having from 14 to 22 carbon atoms.

85. (Previously Presented) The cleaning composition of claim 80 wherein R₁ is a saturated or unsaturated, straight-chain or branched alkyl having from 16 to 20 carbon atoms.

[[check]] 86. (Currently Amended) The cleaning composition of claim 80 wherein R₁ is a saturated or unsaturated, straight-chain or branched alkyl having from 23 to 80 carbon atoms.

87. (Previously Presented) The cleaning composition of claim 80 wherein R₁ is a mixture of straight-chain and branched alkyl having from 14 to 50 carbon atoms.

88. (Previously Presented) The cleaning composition of claim 80 wherein R₁ is CH₃(CH₂)₇-CH=CH(CH₂)₈-, CH₃(CH₂)₁₇-, or CH₃(CH₂)₁₃₋₁₄-.

89. (Previously Presented) The cleaning composition of claim 1 wherein component A is a 20 to 41 mole ethoxylate.

90. (Previously Presented) The cleaning composition of claim 89 wherein R₁ is a saturated or unsaturated, straight-chain or branched alkyl having from 20 to 70 carbon atoms.

91. (Previously Presented) The cleaning composition of claim 80 wherein R₁ is a saturated or unsaturated, straight-chain or branched alkyl having from 14 to 80 carbon atoms.

92. (Currently Amended) The cleaning composition of claim 80 wherein the at least one surfactant that is different than component A is a surfactant selected from the group consisting of propoxylated alcohols, ~~sodium 2-ethylhexyl sulfate~~, polyethoxylated straight chain alcohols, modified polyethoxylated straight chain alcohols, alkyl polyethoxylated ethers with a propoxylate cap, modified oxyethylated straight chain alcohols, octylphenoxy polyethoxy ethanol, block-copolymers based on ethylene oxide and propylene oxide, and mixtures thereof.

93. (Previously Presented) The cleaning composition of claim 80 wherein the inorganic acid is present in a positive amount less than or equal to about 20 gram/liter of the cleaning composition.

94. (Previously Presented) The cleaning composition of claim 80 wherein the ratio of component A to the at least one surfactant that is different than component A is at least 1:1.

95. (Cancelled)